

Work Order ID 96991

96991

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Item ID: D139-799-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Maintenance Step

Start Date: 2/13/13

Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/22/13

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D139-799

G

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D139-799-011
CHG004

0.00

DAS
16
9-83

13/3/15

13-3-12
②

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

13-03-12

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

27
13/3/15

13/3/15

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Item ID: D139-799-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Maintenance Step
 Start Date: 2/13/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/22/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-011								
	Location: FG 023								
	PPP rev: C								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(2x) 8 13/3/15

13/3/19

13-03-N

Picklist Print

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Work Order ID: 96991
Parent Item: D139-799-011
Parent Item Name: Maintenance Step

Start Date: 2/13/13

Required Date: 2/22/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM
11-06-05 JLM VERF BY:DD
IPP Rev:C 11.09.27 PER CHG003 DD verf:EC
CHG004 DD verf:JLM
IPP REV:B AS PER ECN 11-598
IPP Rev:D 12.10.31 PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN6H12A Bolt		Purchased	No				Each	64.0000		2 4	✓	2B	SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST339		64				123556			
					123556	64							
AN6H13A Bolt		Purchased	No				Each	31.0000		2 4	✓	2B	SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST339		31							
					123556	4				2x 123556			
					123831	27				2x 123831			
D4092-041 Maintenance Step Assembly		Manufactured	No			110	Each	0.0000		1 96983	2	gm	SP
NAS1149D0663J Washer		Purchased	No			110	Each	14.0000		6 124600	12	2B 13-03-12	SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST294		14							
					123265	6							
					123900	8							

5.0 PARTS LIST

SMD

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS21919WDG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
		2				NAS1149C0932R	WASHER (or AN960C916L)

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